Work Order <i>July 8, 2010 8:54:</i>											Page 1
Revision ID: tem Name: M	desh (Base End Face)		Accept		ı			Setup	Start Stop	1 16 8 1 1 1 1	
Required Date: 7/				Cust It Custon				Run	Start		
	Process Plan:QC:	Date: 10/7			Date:	. —			Stop		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool	ID Too	ol # Plar Cod		Rej Qty		Reject Number	Insp. Stamp
Draw Nbr D3833	Revision Nbr Rev A				 						5 . +4
100 	FLOW WATER JET Memo 1-Cut as po Deburr if n		0.00 0.00 lev:_ YA □Prog Rev:	A			m)) 	_07_	15 8
110 QC Quality Control	QC2- Inspect parts off i	machine FAI/FAIB	0.00				m		σ	07	15
120 QC Quality Control	QC8- Inspect parts - sec	cond check	0.00 Scal	whit	:		48	·)			

Dart Aerospace Ltd W/O: **WORK ORDER CHANGES Approval Approval** PROCEDURE CHANGE DATE **STEP** By Qty Date Chief Eng / QC Inspector Prod Mar Part No: ______ PAR #: _____ Fault Category: ______ NCR: Yes No DQA: ____ Date: ____ Resolution: _____ Disposition: ____ QA: N/C Closed: _/__ Date: ____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B **Description of NC** Verification **Approval Approval STEP** DATE Sign & Initial **Action Description** Section A Section C Chief Ena QC Inspector Chief Eng Date Chief Eng

NOTE: Date & initial all entres

Work Orde July 8, 2010 8:5)448										Page 2
Revision ID:	D3833-1 Mesh (Base E	and Face)		Accept				s		Start Stop		
Start Date: Required Date: Reference:	7/08/10 7/14/10	Start Qty: 8.00 Req'd Qty: 8.00			Cust Item Customer						# ####################################	
Approvals:		in:		Tooling: SPC (Y/N):		Date:	-	R		Start Stop		
Sequence ID/ Work Center ID 130 Packaging Packaging		Operation Description Identify as per dwg & Sto	ock Location: <u>WA</u>	Set Up/ Run Hours 0.00 S	Tool ID	Tool#	1	ccept oty	Rejec		eject umber	Insp. Stamp
140 		QC21- Final Inspection -	Work Order Release	0.00	· · · · · · · · · · · · · · · · · · ·						f	Jou

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Dart Aerospace Ltd W/O: WORK ORDER CHANGES DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng/ Prod Mgr QC Inspector

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resoluti	on:	Disposition:	QA: N/C Closed:	Date:

WORK ORDER NON CONFORMANCE (NCR)

		WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC Corrective Action Section B				Verification	Approval	Approval				
DATE STEP		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector				
				•								
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	3											
	STEP	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Corrective Action Section B Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Initial Action Description Sign & Section C	STEP Description of NC Section A Initial Action Description Sign & Chief Eng				

NOTE: Date & initial all entries

Picklist Print

July 8, 2010 8:54:56 AM

Work Order ID: 60448

Parent Item: D3833-1

Parent Item Name: Mesh (Base End Face)

Start Date: 7/08/10

Start Qty: 8.00

Required Date: 7/14/10

Page 1

Required Qty: 8.00

Comments:

IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	1,054.421	2,1601	18.19032		er - Oreky galandadagana	

Expanded Metal Flat SS

Location	Loc Qty	Loc Code	ml	10.07.15
MAT	1054.421133		., (10 0 1 13
114399	37.542	'		
114594	6.9382			
114744	15.201843	I		
114809	226.5127	1		
114853	108.22639	İ		
115012	500	•		
115067	160			

Dart Aerospace Ltd

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W/O:				WO	RK ORDER CHANG	ES				
DATE	STEP		PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:		PAR #:	Fault Categ	ory:	_ NCR: Yes	No DQ	A:	Date: _	
	Re	esolutio	n:	Disposition	ı:	_ QA: N/C C	losed:		Date: _	
NCR:			,	WORK ORDE	R NON-CONFORM	ANCE (NC	₹)			
DATE	0===		Description of NC			tion B	Verifi	cation	Approval	Approval
DATE	STEP		Section A	Initial Chief Eng	Action Description Chief Eng	Sign of Date	k Sect	ion C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries

D3833-3 MESH, LID END

D3833-5 MESH, LID END

D3833-1 MESH, BASE END FACE

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER NO. 60448

CZ101718

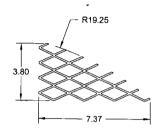
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DE APF	PR.	#	MES	SH, BASKET END) į	NTS
DATE	08.0	9.23	THIS 000 NOT TO)	COPYRIGHT © 2008 BY DART LIMENT IS PRIVATE AND COMPIDENTIAL AND IS SUPPLI THE USED FOR ANY PURPOSE OR COPIED OR COMMUN	ED ON THE EXPR	ESS CONDITION THAT IT IS

NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

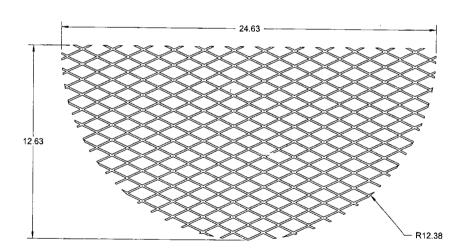
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R19.38 -

D3833-3 MESH, LID END



D3833-5 MESH, LID END



D3833-1 MESH, BASE END FACE

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WORK ORDER
NO. 6948

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DESIGN	13	DART AEROSPA	CELTD			
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APPROVED		TITLE	SCALE			
DE APPR.	` -#	MESH, BASKET END	NTS			
DATE 08.0	9.23	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND COMPIDENTIAL AND IS SUPPLED ON THE EXPRESS CONCINON THAT IT IS				

DART AEROSPACE LTD	Work Order:	60448
Description: Mesh, Base End Face	Part Number:	D3833-1
Inspection Dwg: D3833 Rev: A	Tarrianizer.	D3633-1
mapection bwg. D3633 Rev. A		Page 1 of 1

	FIRST	ARTICLE IN	ISPECTION	ON CHE	CKLIST	
_	X	_		Proto		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
12.63	+/-0.030	12.625	V		M.T	
24.63	+/-0.030	24.625	✓ /		m.T	
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sured by: m	.W/A	Audited by:		F	Prototype Appro	val: N/A
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Date Cha	nge				Revised by	
09.05.20 New	Issue				revised by	/ Approved

